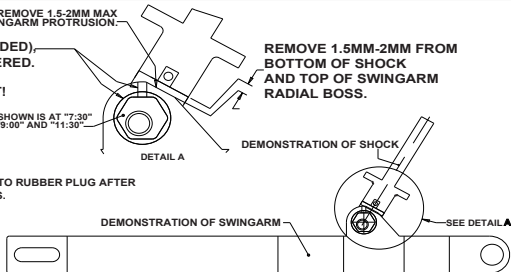
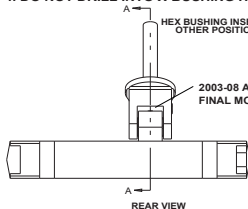


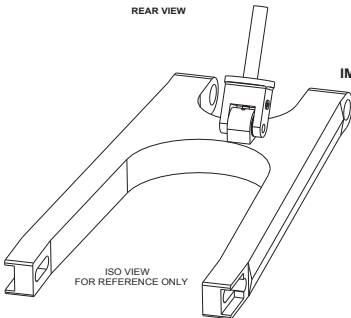
1. ORIENT HEX SLEEVE AS SHOWN.
2. INSERT HEX SLEEVE.
3. DRILL AND TAP M5 x 0.8 (SET SCREW PROVIDED), THRU HEX SLEEVE AT 12 O'CLOCK.....CENTERED. USE BLUE LOCTITE FOR SET SCREW.
4. DO NOT DRILL INTO X-BUSHING HEX INSERT!

REMOVE 1.5-2MM MAX FROM SWINGARM PROTRUSION.

REMOVE 1.5MM-2MM FROM BOTTOM OF SHOCK AND TOP OF SWINGARM RADIAL BOSS.



SECTION A-A
SECTIONAL SIDE VIEW ONLY
THIS VIEW SHOWS THE ASSEMBLY
CUT IN HALF.



X-BUSHING INSTRUCTIONS

IMPORTANT: USE THE SYNERGY SEALS "Z-BOLT" WITH A ZERK FITTING. THIS REPLACES THE OEM SHOCK BOLT.

ASSEMBLY NOTES: READ CAREFULLY!

TOOLS NEEDED:

1. AIR OR ELECTRIC DIE GRINDER.
2. METAL FILE FOR CLEAN UP.
3. DRILL AND TAP SET FOR A 10-24UNC SET SCREW (SET SCREW IS PROVIDED).
A DIFFERENT SIZED THREAD DRILL AND TAP SET MAY BE USED. OWNERS DISCREPENCY.
4. RED LOCTITE.
5. WATERPROOF GREASE.

ASSEMBLY:

1. RED LOCTITE SHOCK CLEVIS THREAD.
2. USE SYNERGY SEALS Z-BOLT ONLY FOR CORRECT SIZING AND LUBRICATION ONLY.
3. INSERT BOLT AND TORQUE TO 120 IN-LBS OR 10 FT-LBS. DO NOT OVER TORQUE BOLT. THE SHOCK NEEDS TO MOVE SIDE TO SIDE SLIGHTLY. PULL ON IT TO SEE MOVEMENT.

