

First way: Press each F-Bushing in one at a time. DO NOT ADD GREASE TO THE O.D. OF THE BUSHING. **Some swing arms do not provide enough cut away to accommodate the flanges on the bushing. Be careful when pressing in the F-Bushing so that you do not snap the thin edge. Either snap off some material or sand it off until it has clearance.

Second way: Using a long bolt, washers and nut. Start bushings in by tapping them into the bore making sure they are squared up, then using a long bolt with 2 washers and a nut; start to screw them together which will squeeze the bushings together until fully seated.

Add some blue loctite to the shock clevis thread, and use water-proof grease to lubricate the bolt shank, insert the bolt into the F-Bushing. DO NOT LUBRICATE THE I.D. OF THE BUSHING, THIS WILL ADD GREASE TO THE THREADS! Torque the bolt to **10-15 ft-lbs**. DO NOT TORQUE THE BOLT TO THE OEM RECOMMENDED TORQUE!

MAINTAINENCE: Clean bolt and F-Bushing after every 1 muddy ride.
Clean bolt and F-Bushing after every 3 dry rides.

Thank you again and PLEASE call 209-772-1729
or write if you have any questions.

Synergy Seals LLC
www.synergyseals.com

